

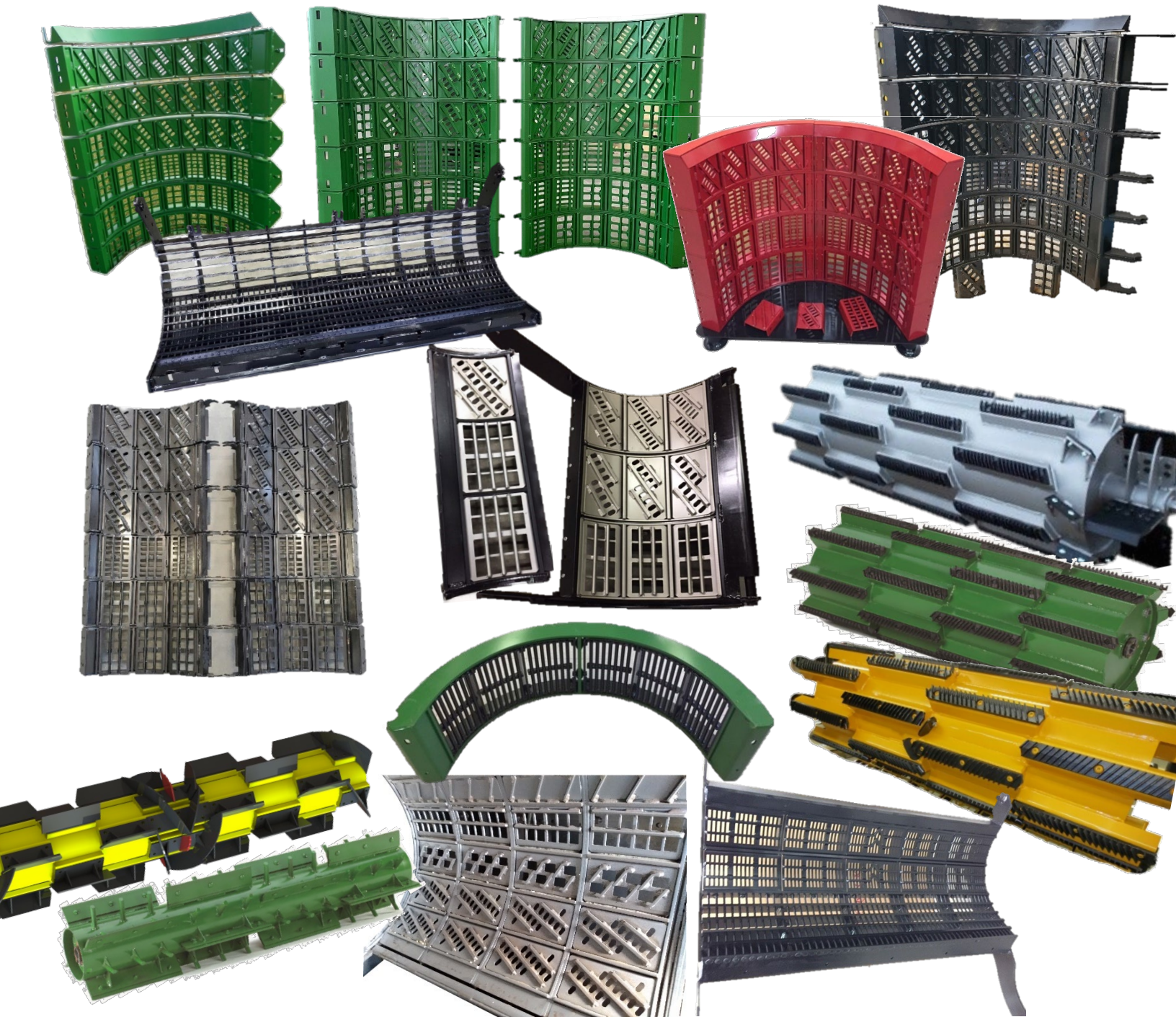
SUNNYBROOK WELDING

Manufacturing outperforming combine parts since 1979

**Case IH
John Deere**

**Claas Lexion
Massey**

**Gleaner
New Holland**



WE ARE YOUR FARM TEAM

As a team, we are always looking for ways to improve. We are not a complacent group that is satisfied by what we have achieved. From senior management to our production team, we genuinely love what we do. Several of our team members have worked in other businesses in the agriculture industry, so we understand the challenges and opportunities facing our customers.

As we look forward into 2024 and beyond, we expect markets to be competitive, but feel our company is well positioned to meet the challenges, thanks to our strong product mix.

Undoubtedly, our strength lies in our ability to come up with innovative designs for threshing and separating. From concept to field trial, we are committed to helping our customers. As a team, we are always looking for incremental improvements that will allow our customers to yield the most profitable crops. The long-time industry veteran and President of Production, Piet Boogaard, also credits his team, for Sunnybrook Welding's achievements.



Sunnybrook Team April 2023

JOHN DEERE	
6600, 6601, 6602, 6620, 6622	
	CYLINDER BARS (FOR H.I.E. GENERATION 1 CYLINDER)
SBJ0450	CYLINDER BARS, SPECIAL SET, BLACK
7700, 7701, 7720, 7721, 7722	
	CYLINDER BARS (FOR O.E.M. CYLINDER)
SBJ0240	CYLINDER BARS, STANDARD SET, BLACK
SBJ0242	CYLINDER BAR, LEFT 2/ SET, STANDARD BLACK
SBJ0244	CYLINDER BAR, RIGHT 2/ SET, STANDARD BLACK
	CYLINDER BARS (FOR H.I.E. GENERATION 1 CYLINDER)
SBJ0390	CYLINDER BARS, SPECIAL SET BLACK BARS
	CYLINDER BARS (FOR H.I.E. GENERATION 2 CYLINDER)
SBG2720	CYLINDER BARS, COMPLETE SET, BLACK
SBG2726	CYLINDER BARS, COMPLETE SET, BORON
SBG2700	CYLINDER BARS, LEFT GENERATION 2 BLACK (PRICED/ BAR - SHIPPED IN PAIRS)
SBG2706	CYLINDER BARS, LEFT GENERATION 2 BORON (PRICED/ BAR - SHIPPED IN PAIRS)
SBG2710	CYLINDER BARS, RIGHT GENERATION 2 BLACK (PRICED/ BAR - SHIPPED IN PAIRS)
SBG2716	CYLINDER BARS, RIGHT GENERATION 2 BORON (PRICED/ BAR - SHIPPED IN PAIRS)
8820	
	CYLINDER BARS (FOR O.E.M. CYLINDER)
SBJ0160	CYLINDER BARS, STANDARD SET, BLACK
SBJ0162	CYLINDER BAR, LEFT 2/ SET, STANDARD BLACK
SBJ0164	CYLINDER BAR, RIGHT 2/ SET, STANDARD BLACK
	CYLINDER BARS (FOR H.I.E. GENERATION 1 CYLINDER)
SBJ0400	CYLINDER BARS, SPECIAL BLACK COMPLETE SET
	CYLINDER BARS (FOR H.I.E. GENERATION 2 CYLINDER)
SBG2600	CYLINDER BARS, COMPLETE SET, BLACK
SBG2606	CYLINDER BARS, COMPLETE SET, BORON
SBG2530	CYLINDER BAR, LEFT GENERATION 2 BLACK (PRICED/ BAR - SHIPPED IN PAIRS)
SBG2536	CYLINDER BAR, LEFT BORON (PRICED/ BAR - SHIPPED IN PAIRS)
SBG2550	CYLINDER BAR, RIGHT BLACK (PRICED/ BAR - SHIPPED IN PAIRS)
SBG2556	CYLINDER BAR, RIGHT BORON (PRICED/ BAR - SHIPPED IN PAIRS)
	CONCAVE
SBJ0120	CONCAVE, 1", BLACK
SBJ0110	CONCAVE, 2", BLACK
	GENERATION 2, H.I.E. CYLINDERS
SBJ0480	CYLINDER, GENERATION 2 BLACK BARS
SBJ0486	CYLINDER, GENERATION 2 BORON BARS
	BACK BEATER
SBJ0570	BEATER, TINE/ PADDLE

9400, 9500, 9501, 9510, 9550, 9560, CTS	
	CYLINDER BARS (FOR O.E.M. CYLINDER)
SBJ0070	CYLINDER BARS, STANDARD SET, BLACK
SBJ0072	CYLINDER BAR, 2/ SET L & R STANDARD BLACK
	CYLINDER BARS (FOR H.I.E. GENERATION 1 CYLINDER)
SBJ0410	CYLINDER BAR, SPECIAL BLACK SET
	CYLINDER BARS (FOR H.I.E. GENERATION 2 CYLINDER)
SBG2720	CYLINDER BARS, COMPLETE SET, BLACK
SBG2726	CYLINDER BARS, COMPLETE SET, BORON
SBG2700	CYLINDER BAR, LEFT BLACK (PRICED/ BAR - SHIPPED IN PAIRS)
SBG2706	CYLINDER BAR, LEFT BORON (PRICED/ BAR - SHIPPED IN PAIRS)
SBG2710	CYLINDER BAR, RIGHT BLACK (PRICED/ BAR - SHIPPED IN PAIRS)
SBG2716	CYLINDER BAR, RIGHT BORON (PRICED/ BAR - SHIPPED IN PAIRS)
	CONCAVES
SBJ0060	CONCAVE, BLACK H.D. 1" WIRE IN FRONT NO WIRES IN THE REAR
	GENERATION 2, H.I.E. CYLINDERS
SBJ0490	CYLINDER, GENERATION 2 W/ BLACK BARS
SBJ0496	CYLINDER, GENERATION 2 W/ BORON BARS
	BACK BEATER
SBJ0560	BEATER, TINE/ PADDLE
9600, 9610, 9650, 9660	
	CYLINDER BARS (FOR O.E.M. CYLINDER)
SBJ0030	STANDARD SET, BLACK
SBJ0032	BAR, 2/ SET L&R, STANDARD BLACK
	CYLINDER BARS (FOR H.I.E. GENERATION 1 CYLINDER)
SBJ0420	CYLINDER BARS, SPECIAL BLACK SET
	CYLINDER BARS (FOR H.I.E. GENERATION 2 CYLINDER)
SBG2600	CYLINDER BARS, COMPLETE SET, BLACK
SBG2606	CYLINDER BARS, COMPLETE SET, BORON
SBG2600N	CYLINDER BARS, COMPLETE SET BLACK NARROW TOOTH
SBG2606N	CYLINDER BARS, COMPLETE SET BORON NARROW TOOTH
SBG2430	CYLINDER BAR, LEFT BLACK NARROW TOOTH
SBG2436	CYLINDER BAR, LEFT BORON NARROW TOOTH
SBG2450	CYLINDER BAR, RIGHT BLACK NARROW TOOTH
SBG2456	CYLINDER BAR, RIGHT BORON NARROW TOOTH
SBG2530	CYLINDER BAR, LEFT BLACK (PRICED/ BAR - SHIPPED IN PAIRS)
SBG2536	CYLINDER BAR, LEFT BORON (PRICED/ BAR - SHIPPED IN PAIRS)
SBG2550	CYLINDER BAR, RIGHT BLACK (PRICED/ BAR - SHIPPED IN PAIRS)
SBG2556	CYLINDER BAR, RIGHT BORON (PRICED/ BAR - SHIPPED IN PAIRS)
	CONCAVES
SBJ0020	CONCAVE, BLACK HD 1" WIRE IN FRONT NO WIRES IN THE REAR
SBJ0020RWE	CONCAVE, BLACK HD 1", REPLACEABLE STAINLESS STEEL WEAR EDGES FRONT 4 BARS
SBJ0022RWE	CONCAVE, STAINLESS STEEL REPLACEABLE WEAR EDGE

	GENERATION 2, H.I.E. CYLINDERS
SBJ0470	CYLINDER, GENERATION 2 BLACK BARS
SBJ0470N	CYLINDER, GENERATION 2 BLACK NARROW TOOTH BARS
SBJ0476	CYLINDER, GENERATION 2 BORON BARS
SBJ0476N	CYLINDER, GENERATION 2 BORON NARROW TOOTH BARS
	BACK BEATER
SBJ0550	BEATER, TINE/ PADDLE
SBJ0550B	BEATER, TINE/ PADDLE (BORON PADDLES)
T SERIES	
	CYLINDER BARS (FOR O.E.M. CYLINDER)
SBJ0430T	COMPLETE SET BLACK
SBJ0432T	BAR, 2/ SET LEFT & RIGHT BLACK
	CYLINDER BARS (FOR H.I.E. GENERATION 1 CYLINDER)
SBJ0420	CYLINDER BARS, SPECIAL BLACK SET
	CYLINDER BARS (FOR H.I.E. GENERATION 2 CYLINDER)
SBG2600	CYLINDER BARS, COMPLETE SET, BLACK
SBG2606	CYLINDER BARS, COMPLETE SET, BORON
SBG2600N	CYLINDER BARS, COMPLETE SET BLACK NARROW TOOTH
SBG2606N	CYLINDER BARS, COMPLETE SET BORON NARROW TOOTH
SBG2430	CYLINDER BAR, LEFT BLACK NARROW TOOTH
SBG2436	CYLINDER BAR, LEFT BORON NARROW TOOTH
SBG2450	CYLINDER BAR, RIGHT BLACK NARROW TOOTH
SBG2456	CYLINDER BAR, RIGHT BORON NARROW TOOTH
SBG2530	CYLINDER BAR, LEFT BLACK (PRICED/ BAR - SHIPPED IN PAIRS)
SBG2536	CYLINDER BAR, LEFT BORON (PRICED/ BAR - SHIPPED IN PAIRS)
SBG2550	CYLINDER BAR, RIGHT BLACK (PRICED/ BAR - SHIPPED IN PAIRS)
SBG2556	CYLINDER BAR, RIGHT BORON (PRICED/ BAR - SHIPPED IN PAIRS)
	CONCAVES
SBJ0020	CONCAVE, BLACK HD 1" WIRE IN FRONT NO WIRES IN THE REAR
SBJ0020RWE	CONCAVE, BLACK HD 1", REPLACEABLE STAINLESS STEEL WEAR EDGES FRONT 4 BARS
SBJ0022RWE	CONCAVE, STAINLESS STEEL REPLACEABLE WEAR EDGE
	MISCELLANEOUS
SBFP0010	FILLER PLATES (FOR ALL CONVENTIONAL CONCAVES)
SBSH0020	SHIM/ CYL. BAR, ALL MAKES (100/ PKG)
STS - S SERIES BOX CONCAVE SYSTEM	
	CONCAVES
SBJ0700	STS FRONT LIP
SBJ0740	STS CONCAVE FRAME ONLY
SBJ0742	STS C.A. CONCAVE HELICAL (7 ANGLED INSERT MAX THRESH)
SBJ0742B	STS C.A. CONCAVE HELICAL (7 ANGLED INSERT BORON MAX THRESH)
SBJ0742M1	STS C.A. CONCAVE HELICAL (3RD POSITION) BLACK
SBJ0743M2	STS C.A. CONCAVE STANDARD (4TH POSITION) BLACK
SBJ0744M2	STS C.A. CONCAVE ROUND BAR (5TH POSITION) BLACK

SBJ0744M1	STS C.A. CONCAVE ROUND BAR (6TH POSITION) BLACK
SBJ0742CL	STS C.A. CONCAVE CLOVER (7 ANGLE INSERT NO SLOTS BORON MAX THRESH)
SBJ0743	STS C.A. CONCAVE STANDARD BLACK (7 21 HOLE INSERT)
SBJ0744	STS C.A. CONCAVE ROUND BAR, BLACK (7 ROUND BAR INSERT)
SBJ0746	STS C.A. CONCAVE ROD SEPARATOR INSERT, BLACK (7 ROD SEPARATORS)
SBJ0747	STS ALL CROP SET (INCLUDES 6 CONCAVES, FRONT LIP, AND 2 SPARE INSERTS)
	INDIVIDUAL CONCAVES FOR THE ALL-CROP SET CAN BE PURCHASED BY CALLING US
	INSERTS
SBJ0740B	STS HELICAL INSERT SINGLE BLACK (MAX THRESH)
SBJ0740BB	STS HELICAL INSERT SINGLE BORON (MAX THRESH)
SBJ0740C	STS STANDARD INSERT SINGLE BLACK
SBJ0740D	STS ROUND BAR INSERT SINGLE BLACK
SBJ0740F	STS ROD SEPARATOR INSERT SINGLE BLACK
SBJ0740G	STS HELICAL MAX THRESH CLOVER INSERT BORON
	JD ROTARY SEPARATOR GRATES
SBJ0755	JD STS C/A ROD SEPARATOR BLACK
SBJ0750	JD STS SEPARATOR GRATE FRAME ONLY
SBJ0751	JD STS SEPARATOR GRATE MODULE FRAME ONLY
SBJ0753	JD STS SEPARATOR GRATE ROD MODULE
SBJ0750E	JD STS SEPARATOR GRATE ROD INSERT
	MISCELLANEOUS
SBJ07401	STS EXTRA BOLTS KIT
SBJ07PC	STS PIN AND CLIP SET (SINGLE)
SBJ0800	STRAW CLAW CHOPPER BLADE (BOX OF 8 BLADES)
SBJ08001	JD ROTARY STRAW CLAW CHOPPER BLADE SINGLE
X9 SERIES	
	CONCAVES
SBJX0740	X9 CONCAVE FRAME ONLY
SBJX0742-R	X9 CONCAVE HELICAL REG MAX THRESH
SBJX0742-L	X9 CONCAVE HELICAL REG MAX THRESH
SBJX0742B-R	X9 CONCAVE HELICAL BORON MAX THRESH RH
SBJX0742B-L	X9 CONCAVE HELICAL BORON MAX THRESH LH
SBJX0742M1-R	X9 CONCAVE HELICAL (3RD POSITION) BLACK RH
SBJX0742M1-L	X9 CONCAVE HELICAL (3RD POSITION) BLACK LH
SBJX0743M2	X9 CONCAVE STANDARD (4TH POSITION) BLACK
SBJX0744M2	X9 CONCAVE ROUND BAR (5TH POSITION) BLACK
SBJX0744M1	X9 CONCAVE ROUND BAR (6TH POSITION) BLACK
SBJX0742CL-R	X9 CONCAVE CLOVER (5 ANGLE INSERT NO SLOTS BORON MAX THRESH)
SBJX0742CL-L	X9 CONCAVE CLOVER (5 ANGLE INSERT NO SLOTS BORON MAX THRESH)
SBJX0743	X9 CONCAVE STANDARD BLACK (5 21 HOLE INSERT)
SBJX0744	X9 CONCAVE ROUND BAR, BLACK (5 ROUND BAR INSERT)
SBJX0746-R	X9 CONCAVE ROD SEPARATOR INSERT, BLACK (5 ROD SEPARATORS) RH
SBJX0746-L	X9 CONCAVE ROD SEPARATOR INSERT, BLACK (5 ROD SEPARATORS) LH
SBJX0747	X9 ALL CROP SET (INCLUDES 12 CONCAVES AND 2 SPARE STANDARD INSERTS)

	INSERTS
SBJX0740B-R	X9 HELICAL INSERT SINGLE BLACK (MAX THRESH) RH
SBJX0740B-L	X9 HELICAL INSERT SINGLE BLACK (MAX THRESH) LH
SBJX0740BB-R	X9 HELICAL INSERT SINGLE BORON (MAX THRESH) RH
SBJX0740BB-L	X9 HELICAL INSERT SINGLE BORON (MAX THRESH) LH
SBJX0740C	X9 STANDARD INSERT SINGLE BLACK
SBJX0740D	X9 ROUND BAR INSERT SINGLE BLACK
SBJX0740F-R	X9 ROD SEPARATOR INSERT SINGLE BLACK RH
SBJX0740F-L	X9 ROD SEPARATOR INSERT SINGLE BLACK LH
SBJX0740G-R	X9 HELICAL MAX THRESH CLOVER INSERT BORON RH
SBJX0740G-L	X9 HELICAL MAX THRESH CLOVER INSERT BORON LH