

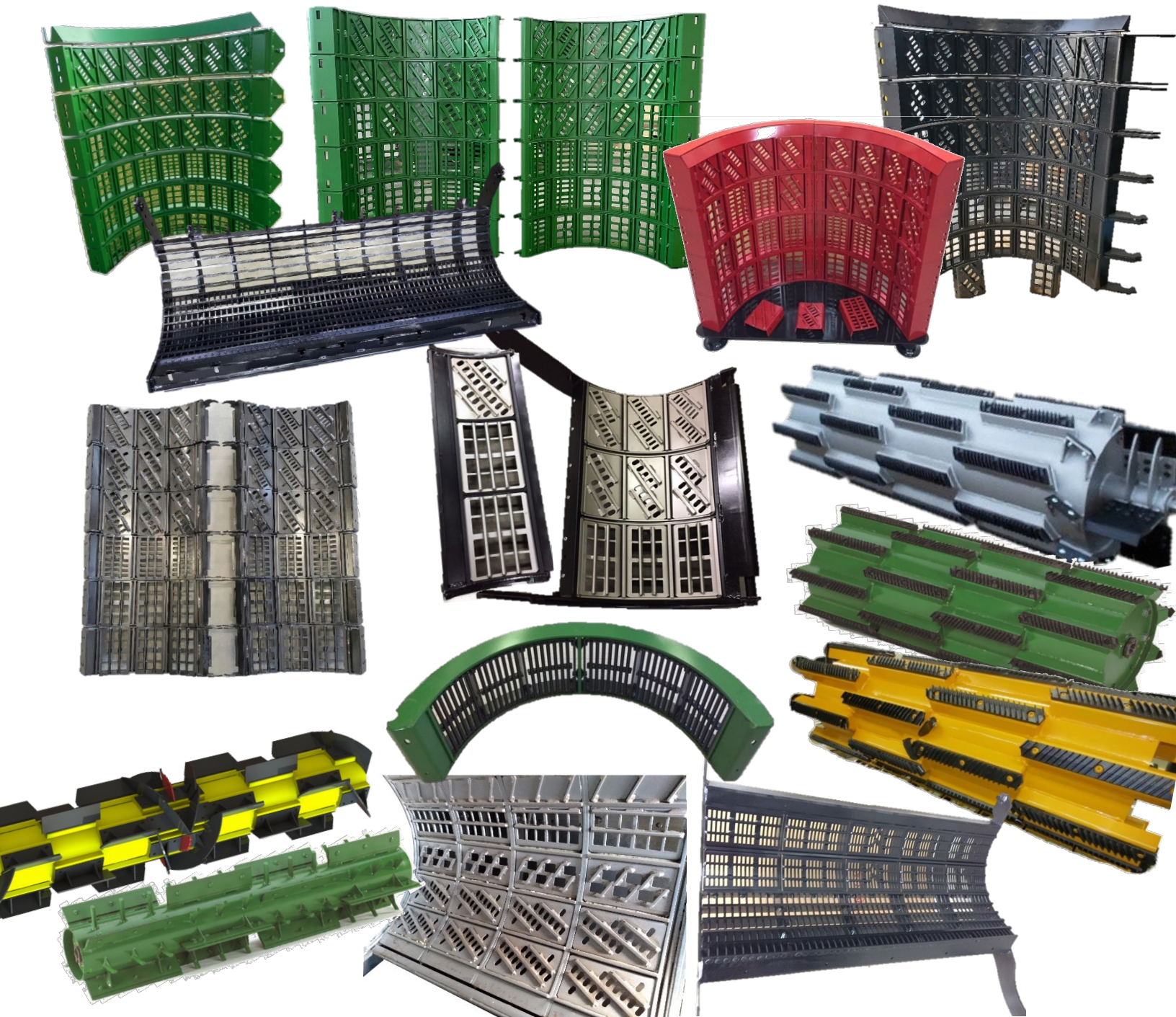
SUNNYBROOK WELDING

Manufacturing outperforming combine parts since 1979

**Case IH
John Deere**

**Claas Lexion
Massey**

**Gleaner
New Holland**



WE ARE YOUR FARM TEAM

As a team, we are always looking for ways to improve. We are not a complacent group that is satisfied by what we have achieved. From senior management to our production team, we genuinely love what we do. Several of our team members have worked in other businesses in the agriculture industry, so we understand the challenges and opportunities facing our customers.

As we look forward into 2024 and beyond, we expect markets to be competitive, but feel our company is well positioned to meet the challenges, thanks to our strong product mix.

Undoubtedly, our strength lies in our ability to come up with innovative designs for threshing and separating. From concept to field trial, we are committed to helping our customers. As a team, we are always looking for incremental improvements that will allow our customers to yield the most profitable crops. The long-time industry veteran and President of Production, Piet Boogaard, also credits his team, for Sunnybrook Welding's achievements.



Sunnybrook Team April 2023

LEXION

NARROW BODY (56" CYLINDER WIDTH)

	CYLINDER BARS (FOR O.E.M. CYLINDER)
SBLX0050	CYLINDER BARS SET, BLACK STANDARD (1 HOLE)
SBLX0060	CYLINDER BARS SET, BLACK STANDARD (2 HOLE)
	CYLINDER BARS (GENERATION 2 ENCLOSED CYLINDER)
SBLX0610	CYLINDER BARS SET, BLACK (16L, 16R)
SBLX0616	CYLINDER BARS SET, BORON (16L, 16R)
SBLX0610N	CYLINDER BARS SET, BLACK (8L, 8R, 8L, END, 8R, END)
SBLX0616N	CYLINDER BARS SET, BORON (8L, 8R, 8L, END, 8R, END)
SBG2430NLX	CYLINDER BARS NARROW LH BLACK (NARROW BODY OUTER)
SBG2436NLX	CYLINDER BARS NARROW LH BORON (NARROW BODY OUTER)
SBG2450NLX	CYLINDER BARS, NARROW RH BLACK (NARROW BODY OUTER)
SBG2456NLX	CYLINDER BARS, NARROW RH BORON (NARROW BODY OUTER)
SBG2530	CYLINDER BARS LEFT, BLACK (CENTRE BARS ONLY; PRICED/ BAR - SHIPPED IN PAIRS)
SBG2536	CYLINDER BARS LEFT, 2 BORON (CENTRE BARS ONLY - PRICED/ BAR - SHIPPED IN PAIRS)
SBG2550	CYLINDER BARS RIGHT, BLACK (CENTRE BARS ONLY - PRICED/ BAR - SHIPPED IN PAIRS)
SBG2556	CYLINDER BARS RIGHT, BORON (CENTRE BARS ONLY - PRICED/ BAR - SHIPPED IN PAIRS)
SBG2530LX	BAR GEN 2 N.B. CAT/LEX LH OUTER BL
SBG2536LX	BAR GEN 2 N.B. CAT/LEX LH OUTER BORON
SBG2550LX	BAR GEN 2 N.B. CAT/LEX RH OUTER BL
SBG2556LX	BAR GEN 2 N.B. CAT/LEX RH OUTER BORON
	GENERATION 2 CYLINDER
SBLX0040	GENERATION 2 CYLINDER W/ BLACK BARS 56 WIDTH
SBLX0040N	GENERATION 2 CYLINDER W/ BLACK BARS 56 WIDTH (NARROW TOOTH BAR)
SBLX0046	GENERATION 2 CYLINDER W/ BORON BARS 56 WIDTH
SBLX0046N	GENERATION 2 CYLINDER W/ BORON BARS 56 WIDTH (NARROW TOOTH BAR)
SBLX0048L	GOOSE FEET PADDLES LEFT HAND
SBLX0048R	GOOSE FEET PADDLES RIGHT HAND
	CHEVRON BEATER WEAR KIT
SBLX810	CHEVRON BEATER KIT, BLACK NARROW BODY (4 HOLE FLATS, 24 SMOOTH CURVED)
SBLX816	CHEVRON BEATER WEAR KIT, BORON NARROW BODY (4 HOLE FLATS, 24 SMOOTH CURVED)
SBLX817	CHEVRON BEATER WEAR KIT, BORON NARROW BODY (4 HOLE FLATS, 12 SMOOTH CURVED, 12 SERRATED)
	CHEVRON IMPELLER
SBLX846	CHEVRON IMPELLER NARROW BODY BORON
SBLX821	REPLACEMENT BLADES FOR O.E.M. SUNFLOWER KIT (12 SERRATED CURVED BLADES, BORON + 1 CENTER SADDLE BLADE BORON)
SBLX823S	SADDLE BLADE BORON SMALL (USED WITH SUNNYBROOK IMPELLER WHEN DESIRED)
SBLX800L	CHEVRON SERRATED CURVED BLADE BORON SINGLE
SBLX840	CHEVRON IMPELLER NARROW BODY, NO TOOLS
	IMPELLER TOOLS
SBLX836A	CHEVRON TOOL CENTER V NOSE BORON (FITS BOTH WIDE AND NARROW BODY)
SBLX836B	CHEVRON TOOL CENTER KNIFE AND VANE BORON (FITS BOTH WIDE AND NARROW BODY)

SBLX836EL	CHEVRON TOOL OUTSIDE VANE LH BORON (FITS BOTH WIDE AND NARROW BODY)
SBLX836ER	CHEVRON TOOL OUTSIDE VANE RH BORON (FITS BOTH WIDE AND NARROW BODY)
SBLX846C	CHEVRON TOOL STRAIGHT PADDLE BORON (FITS NARROW ONLY)
SBLX846D	CHEVRON TOOL CLIPPED PADDLE BORON (FITS NARROW ONLY)
	APS DRUM
SBLX0001	APS PAD SINGLE, BORON (WEAR ELEMENT FOR OEM DRUM)
SBLX0002	APS PAD NARROW BODY SET OF 51 BORON PADS (WEAR ELEMENT)
SBLX0004	APS MOD TOOL ZERO DEGREE
SBLX0006	APS ZERO DEGREE TOOL N.B. KIT
	BOX CONCAVES
SBLX0013	LEXION BOX CONCAVE NARROW BODY SMALL GRAIN
SBLX0013MC	LEXION BOX CONCAVE NARROW BODY MULTI-CROP
SBLX0014	LEXION BOX CONCAVE NARROW BODY LARGE GRAIN
	INSERTS
SBLX0015	LEXION NARROW BODY ROUND BAR INSERT BLACK
SBLX0015V	LEXION NARROW BODY ROUND BAR CHEVRON INSERT BLACK
SBLX0016CLB	LEXION NARROW BODY CLOVER INSERT BORON
SBLX0016CLVB	LEXION NARROW BODY CLOVER CHEVRON INSERT BORON
SBLX0017	LEXION NARROW BODY SMALL GRAIN INSERT BLACK
SBLX0017V	LEXION NARROW BODY SMALL GRAIN CHEVRON INSERT V NOTCHED BLACK
	CHOPPER BLADES
SBLX900	LEXION STRAW CLAW BLADE KIT (8 BLADES) 500/ 700 SERIES STANDARD & TURBO
SBLX9001	LEXION STRAW CLAW BLADE SINGLE
SBLX902	LEXION STRAW CLAW BLADE KIT FOR PRO CHOP SERIES (8 BLADES)
SBLX902A	LEXION STRAW CLAW BLADE SINGLE FOR PRO CHOP SERIES
	GUDGEON
SBLX5012L	GUDGEON SHAFT CAT NARROW BODY

WIDE BODY (67" CYLINDER WIDTH)	
	CYLINDER BARS (FOR O.E.M. CYLINDER)
SBLX0070	CYLINDER BARS SET, BLACK STANDARD (2 HOLE)
SBLX0080	CYLINDER BARS SET, BLACK STANDARD (1 HOLE)
	CYLINDER BARS (GENERATION 2, ENCLOSED CYLINDER)
SBG2600	CYLINDER BARS COMPLETE SET, BLACK
SBG2606	CYLINDER BARS COMPLETE SET, BORON
SBG2530	CYLINDER BARS LEFT, BLACK (CENTRE BARS ONLY; PRICED/ BAR - SHIPPED IN PAIRS)
SBG2536	CYLINDER BARS LEFT, 2 BORON (CENTRE BARS ONLY - PRICED/ BAR - SHIPPED IN PAIRS)
SBG2550	CYLINDER BARS RIGHT, BLACK (CENTRE BARS ONLY - PRICED/ BAR - SHIPPED IN PAIRS)
SBG2556	CYLINDER BARS RIGHT, BORON (CENTRE BARS ONLY - PRICED/ BAR - SHIPPED IN PAIRS)
	GENERATION 2, H.I.E. ENCLOSED CYLINDERS
SBLX010	CYLINDER W/ BLACK BARS
SBLX010N	CYLINDER W/ BLACK BARS (NARROW TOOTH BAR)
SBLX016	CYLINDER W/ BORON BARS
SBLX016N	CYLINDER W/ BORON BARS (NARROW TOOTH BAR)
SBLX0048L	GOOSE FEET PADDLES LEFT HAND
SBLX0048R	GOOSE FEET PADDLES RIGHT HAND
	CHEVRON BEATER WEAR KIT
SBLX800	CHEVRON BEATER WEAR KIT, BLACK WIDE BODY (3 HOLE FLATS, OLDER MODELS)
SBLX801	CHEVRON BEATER WEAR KIT, BLACK WIDE BODY (5 HOLE FLATS, NEWER MODELS)
SBLX806	CHEVRON BEATER WEAR KIT, BORON WIDE BODY (3 HOLE FLATS, OLDER MODELS)
SBLX807	CHEVRON BEATER WEAR KIT, BORON WIDE BODY (5 HOLE FLATS, NEWER MODELS)
SBLX808	CHEVRON BEATER WEAR KIT, BORON WIDE BODY (5 HOLE FLATS, NEWER MODELS, 12 SMOOTH, 12 SERRATED CURVED)
	APS DRUM
SBLX0001	APS PAD SINGLE, BORON (WEAR ELEMENT FOR OEM DRUM)
SBLX0003	APS PAD WIDE BODY SET OF 63 BORON PADS (WEAR ELEMENT)
SBLX0004	APS MOD TOOL ZERO DEGREE
SBLX0005	APS ZERO DEGREE TOOL WIDE BODY KIT
	BOX CONCAVES
SBLX0023	LEXION BOX CONCAVE WIDE BODY SMALL GRAIN
SBLX0023MC	LEXION BOX CONCAVE WIDE BODY MULTI-CROP
SBLX0024	LEXION BOX CONCAVE WIDE BODY LARGE GRAIN
	INSERTS
SBLX0025	LEXION CAT WIDE BODY SMALL GRAIN INSERT, BLACK
SBLX0025V	LEXION CAT WIDE BODY SMALL GRAIN CHEVRON INSERT, BLACK
SBLX0026	LEXION CAT WIDE BODY ROUND BAR INSERT, BLACK
SBLX0026V	LEXION CAT WIDE BODY ROUND BAR CHEVRON INSERT, BLACK
SBLX0027CLB	LEXION CAT WIDE BODY CLOVER INSERT, BORON
SBLX0027CLVB	LEXION CAT WIDE BODY CLOVER CHEVRON INSERT, BORON
	CHEVRON IMPELLER
SBLX836	CHEVRON IMPELLER WIDE BODY, BORON
SBLX836W	CHEVRON IMPELLER WIDE BODY, BORON WALKER

SBLX821	REPLACEMENT BLADES FOR O.E.M. SUNFLOWER KIT (12 SERRATED CURVED BLADES, BORON + 1 CENTER SADDLE BLADE, BORON)
SBLX823S	SADDLE BLADE BORON SMALL (USED WITH SUNNYBROOK IMPELLER WHEN DESIRED)
SBLX824	SUB TO SBLX800L
SBLX800L	CHEVRON SERRATED CURVED BLADE BORON SINGLE
SBLX830	CHEVRON IMPELLER WIDE BODY, NO TOOLS
	IMPELLER TOOLS
SBLX836A	CHEVRON TOOL CENTER V NOSE BORON (FITS BOTH WIDE AND NARROW BODY)
SBLX836B	CHEVRON TOOL CENTER KNIFE AND VANE BORON (FITS BOTH WIDE AND NARROW BODY)
SBLX836EL	CHEVRON TOOL OUTSIDE VANE LH BORON (FITS BOTH WIDE AND NARROW BODY)
SBLX836ER	CHEVRON TOOL OUTSIDE VANE RH BORON (FITS BOTH WIDE AND NARROW BODY)
SBLX836C	CHEVRON TOOL STRAIGHT PADDLE BORON (FITS WIDE BODY ONLY)
SBLX836D	CHEVRON TOOL CLIPPED PADDLE BORON (FITS WIDE BODY ONLY)
	CHOPPER BLADES
SBLX900	LEXION STRAW CLAW BLADE KIT (8 BLADES) 500/ 700 SERIES STANDARD & TURBO
SBLX9001	LEXION STRAW CLAW BLADE SINGLE
SBLX902	LEXION STRAW CLAW BLADE KIT (8 BLADES) FOR PRO CHOP SERIES
SBLX902A	LEXION STRAW CLAW BLADE SINGLE FOR PRO CHOP SERIES
	GUDGEON
SBLX5012LX	GUDGEON SHAFT CAT WIDE BODY